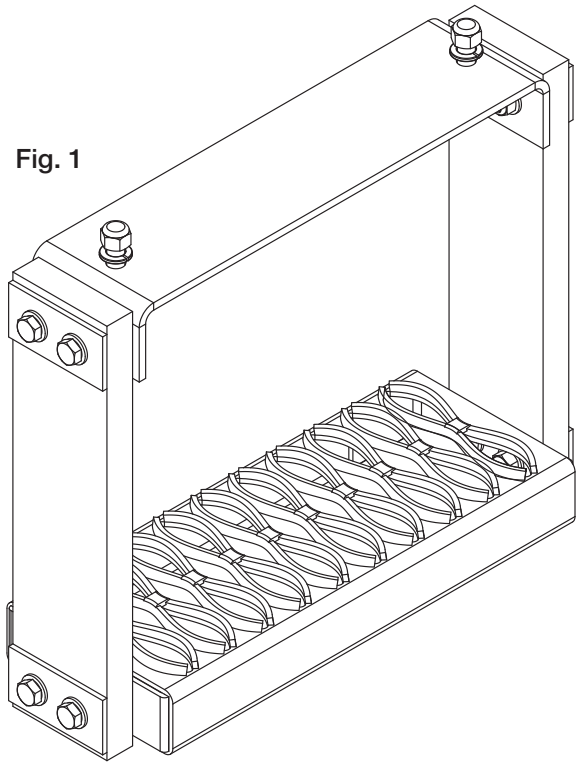
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Phone (440) 974-8888
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Installation Instructions

5231112 **Flexible Step**

Fig. 1



Tools needed for assembly

- Drill
- 1/16" Drill Bit
- 1/2" Open-end Wrench
- 1/2" Socket and Wrench
- 9/16" Open-end Wrench
- 9/16" Socket
- Marking Device (to transfer holes)

Assembly Instruction

Wear proper safety equipment such as safety goggles and gloves when installing product on vehicle.

1. Assemble step as shown in fig #2. Assembly is the same if mounted on right, left, or rear of the vehicle.

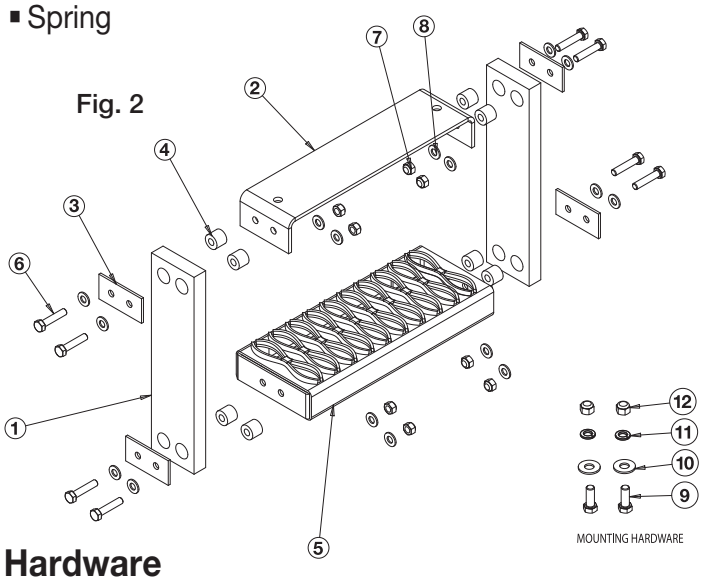
2. Insure all fasteners are properly tightened.

3. Locate position of step on vehicle and mark hole locations. Drill and mount step using the 3/8-16 hardware supplied. Once again ensure the hardware is properly tightened.

Contents

- (2) Rubber Straps
- Mounting Bracket
- (4) Plates
- (4) Pacers
- Step
- (8) 1/2" Lock Washers
- (8) 1/2" Nuts
- (2) 1/2" x 3½" Bolts
- Wire
- Spring

Fig. 2



Hardware

- 5/16-18" x 1/2" Cap Screw
- 5/16-18" Nylock Nut
- 5/16" Washer
- 3/8-16" x 1" Screw
- 3/8" Flat Washer
- 3/18-16" Nylock Nut

Warranty

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.