S.A.M.®
Snowplow Aftermarket Manufacturing

9049 Tyler Blvd. • Mentor, Ohio 44060
Phone (440) 974-8888 • Fax (440) 974-0165

Installation Instructions

3017113 Mounting Bracket

Due to varying truck construction and component options the following bracket has been provided to aid in the mounting process. If you have clearance for mounting your hydraulic valve kit the bracket may be discarded.
If the bracket is needed, below are some suggestions for mounting. The bracket can also be drilled or welded to accommodate your special needs.

Mounting Instructions

Locate a suitable position for the mounting bracket and hydraulic valve. Locate and mark holes to be drilled, and or weld position. If drilling: use a ½" drill bit for drilling holes, ensure no brake lines, gas lines, etc. are in the way when drilling. Be sure to check both side of the frame. Use ½" nuts and bolts to secure bracket and valve to truck. If welding be sure to stay clear of brake lines, gas lines, etc.

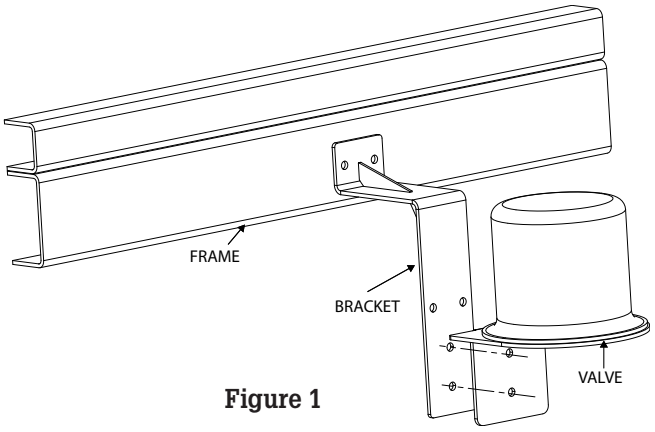


Figure 1

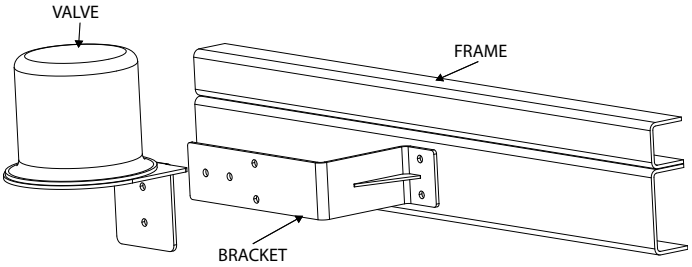


Figure 2

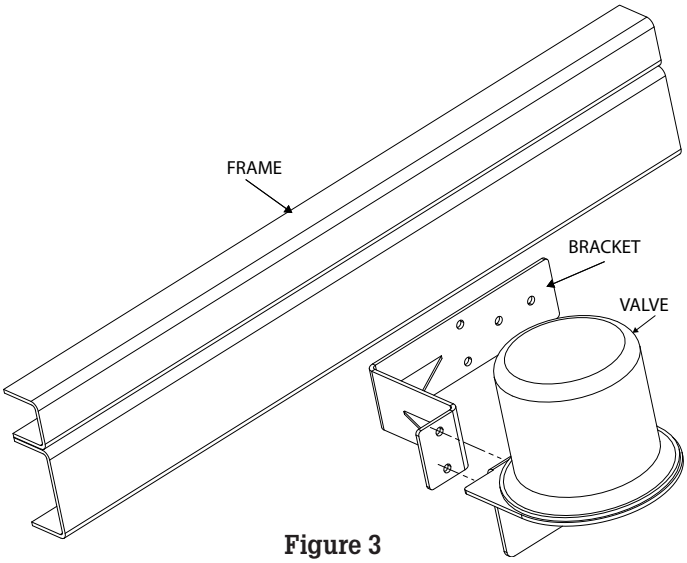


Figure 3

WARRANTY

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.