www.buyersproducts.com
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Installation Instructions

5231312 and 5231330
Flexible Steps

Tools needed for assembly

- Drill
- 1/16" and 3/8" Drill Bit
- 1/2" Open-end Wrench
- 1/2" Socket and Wrench
- 9/16" Open-end Wrench
- 9/16" Socket
- Marking Device (to transfer holes)

Assembly Instruction

⚠ CAUTION

Always wear safety glasses when using power tools.

⚠ WARNING

Check under the trailer and/or fender for locations of brake lines and electrical wiring etc., before drilling any holes. Any damage to trailer during installation is installer's sole responsibility.

1. Assemble step as shown in Fig. 1. Assembly is the same if mounted on right, left, or rear of the vehicle.
2. Ensure all fasteners are properly tightened.
3. Locate position of step on vehicle and mark hole locations. Drill and mount step using the 3/8-16 hardware supplied. Once again ensure the hardware is properly tightened.

Routine Maintenance

1. Check monthly that all hardware is tight, secure and in good condition.

Warranty

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.

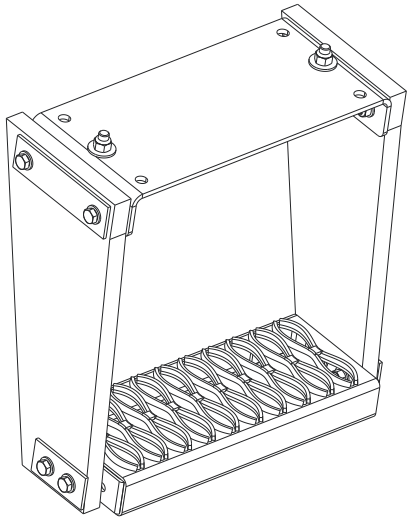
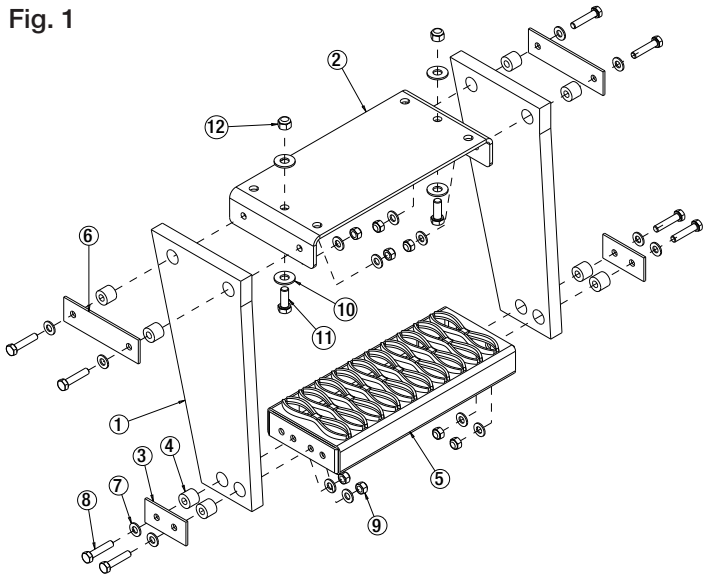


Fig. 1



Bill of Materials

ITEM	QTY.	DESCRIPTION
1	2	STRAP, FIVE HOLES, STEP 13in TALL
2	1	MOUNTING BRACKET, STEP, FLEXIBLE
3	2	PLATE, STEP
4	8	SPACER, STEP
5	1	STEP, GALVANIZED
6	2	PLATE, HARDWARE STOP, FLEXIBLE STEP
7	16	WASHER, 5/16 SAE TYPE A ZINC
8	8	SCREW, CAP HEX, 5/16-18X1-1/2, GR8 ZN
9	8	NUT, NYLOCK 5/16-18 ZN
10	4	WASHER, FLAT 3/8 USS ZINC
11	2	SCREW, HHC, 3/8-16 X 1, GR8, ZN
12	2	NUT, NYLOCK 3/8-16 X 7/16 ZINC